

Suncor Energy (U.S.A.) Inc. Commerce City Refinery 5801 Brighton Blvd. Commerce City, Colorado 80022 Tel (303) 286-5701 Fax (303) 286-5702 www.suncor.com

CDPHE Malfunction Reporting Form	
Suncor Representative	Craig Neuman
Date of E-Mail Notification	Tuesday, December 27, 2022
Time of E-Mail Notification	10:30 AM
Estimated Event Start Date and Time	12/21/22 8:00 PM
Estimated Event End Date and Time	On-going
Operating Permit No.	950PAD108 - East Plant & 960PAD120 - West Plant
AIRS ID No.	073 - Main Plant Flare (F1) 074 - Plant 3 Flare (F2) 025 - #1 Fluid Catalytic Cracking Unit (P103) 279 - Plant 2 Flare (C005) 100 - H-25 TGU Incinerator (H25) Various - Fuel Gas System
Condition of Permit, Regulation, or Standard Potentially Deviated From (e.g., Condition 25.1)	96OPAD120 - Plant 1 & Plant 3 Operating Permit Condition 20.1 - emissions of SO2 not to exceed 15.68 lbs/hr Condition 20.6 - emissions of SO2 not to exceed 250 ppmv @ 0% on a 12-hour rolling average Condition 22.7 - opacity not to exceed 20% Condition 29.8 - no visible emissions except for periods not to exceed a total of 5 minutes during any 2 consecutive hours. Condition 29.9 - Plant 1 flare gas shall not exceed 162 ppmv H ₂ S averaged over a 3-hour period. Condition 30.10 - Plant 3 flare gas shall not exceed 162 ppmv H2S averaged over a 3-hour period. Condition 46.1 - shall not burn in any fuel gas combustion device any fuel gas that contains H ₂ S in excess of 162 ppmv determined hourly on a 3-hour rolling average basis. 95OPAD108 - Plant 2 Operating Permit Condition 32.9 - Plant 2 flare gas shall not exceed 162 ppmv H ₂ S averaged over a 3-hour period. EPCRA RQ - 500 lbs SO ₂ (24-hour rolling total)
Estimated Maximum Numeric Value of Deviation ^a (e.g., ppm, ppmc lb/hr, etc.)	H-25 SO2 - 658 lbs/hr / 8,975 ppmv Plant 1 Main Plant Flare $\rm H_2S$ - 322 ppmv Plant 3 Flare $\rm H_2S$ - 191 ppmv #1 FCCU Opacity - 27% Fuel Gas System $\rm H_2S$ - 300 ppmv Total SO $_2$ - still under evaluation Plant 2 Flare H2S - 295 ppmv
Information Regarding Cause of Deviation ^b	Event is currently under investigation

^aThese are draft emissions estimates and are subject to revisions and/or updates. The final emissions will be reported

on the quarterly excess emissions reports.

blinformation regarding the cause of the deviation may change based on the results of pending investigations. The final deviation cause will be provided in the Malfunction Forms.